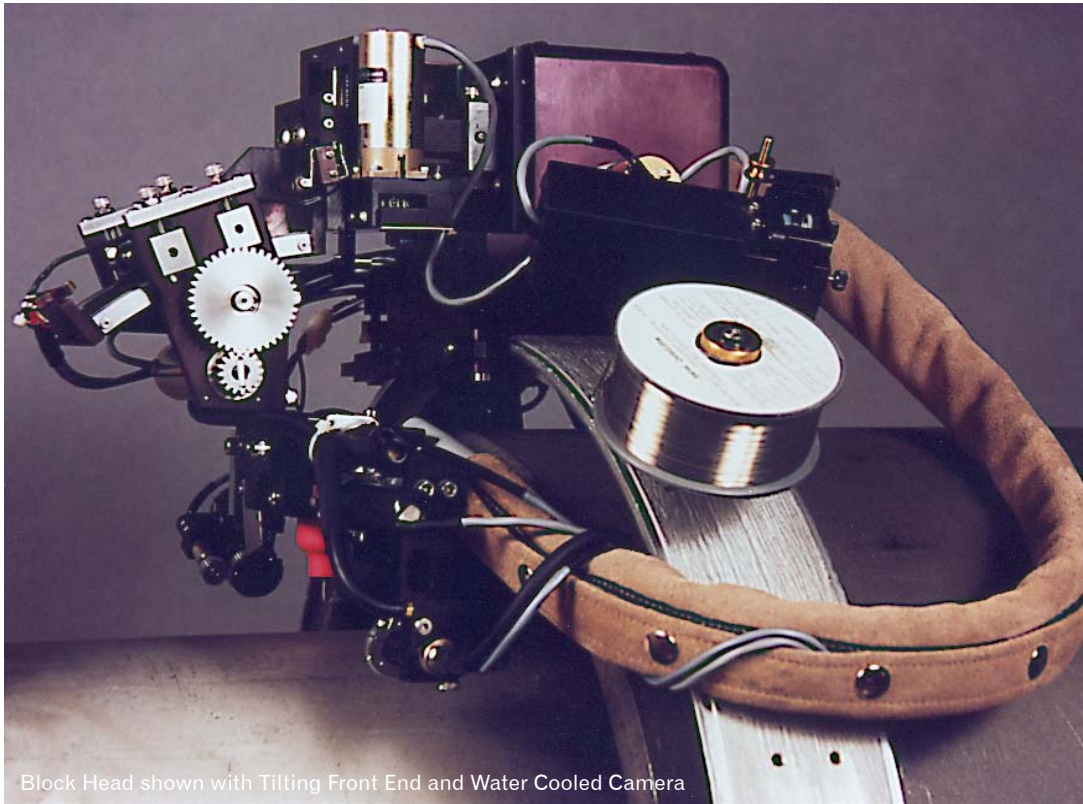


Weld Quality Starts in the Arc

| Model 'Block' Weld Head |

The 'BLOCK' Weld Head in its standard configuration has no front-end, torch or torch cable. This allows the user to select the configuration most suited to his specific application by choosing the 'A' Front End, 'C' Front End or Video Front End. The 'Block' head is axially the shortest and the tallest orbital weld head Liburdi Dimetrics produces. The AVC mechanism has a telescoping feature that allows an AVC (and front-end) to be extended axially approximately 7" from the original location for cross seam adjustment.



Block Head shown with Tilting Front End and Water Cooled Camera

Travel Speed:	0 - 20 IPM
Oscillatin Travel:	1.00"
Arc Voltage Control Stroke:	2.00"
Wire Feed Rate:	0 - 99 IPM
Wire Size (Maximum):	.045" diameter
Wire Spool Weight/Size:	2 lbs., 4" diameter std.
Cable Length:	35' standard



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