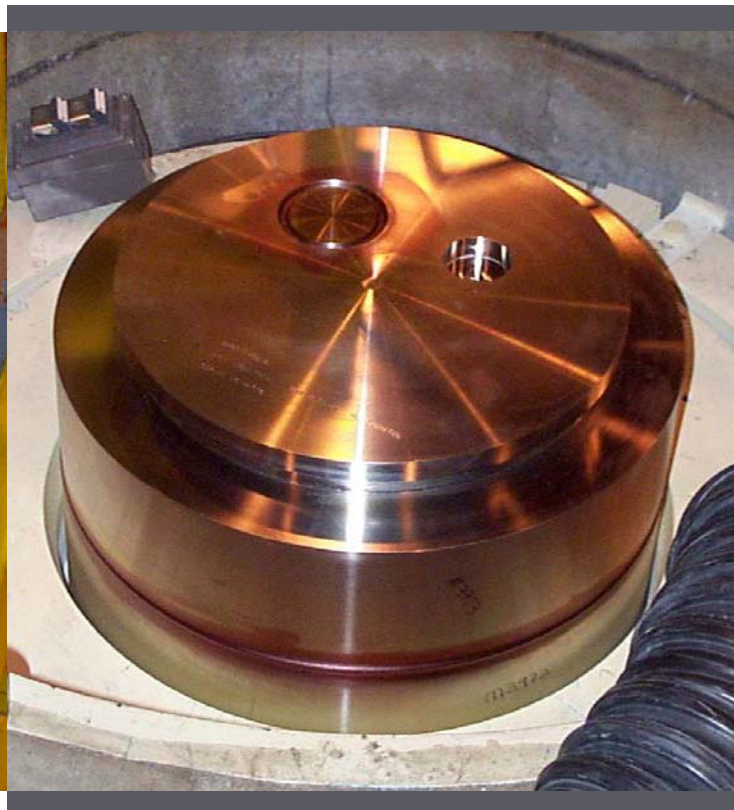


Weld Quality Starts in the Arc

| MCO Canister Program |

Hanford, WA Nuclear Site

- Production Canister Welding
- February 2003
- Successfully Welded > 200 Canisters to Date
- GTA Welding Process
- 2G (horizontal) Joint Geometry
- GTA Cold & Hot Wire Capability
- Remote Video Welding Operation
- 2 Systems in Production



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